

SOLVENT DARK PLUS

XP3072 50cm wide · XP3073 75cm wide

Solvent Dark Plus is a thin and durable printable media suitable for light and dark garments. This PU printable media is perfect for large prints due to its soft feel and its thickness of just 80 microns.

50cm & 75cm samples are available free of charge upon request.

STEP BY STEP

STEP 1

Print your design on the smooth matt side (**Do not mirror image**). Allow to dry for 2 hours.

STEP 2

Weed away any excess material. Cover the transfer with application tape and using a hard squeegee, using heavy pressure, remove any air bubbles. Turn over and peel the backing away.

STEP 3

Place transfer face up onto the garment (application tape on top) cover with a silicone sheet and press for 20 seconds at 165°C.

STEP 4

Once pressed, remove the silicone sheet and peel hot.

MICRONS

80

FINISH

MATT

TACK

NO

PEEL

HOT

PU OR PVC

PU

PRODUCT INFORMATION

SIZE:	50cm & 75cm wide x 25m rolls
CUTTING FORCE:	Film Blade* (Roland: from 55gf / Mimaki: from 40gf)
APPLICATION TAPE:	High Tack or Universal
DRYING TIME:	2 hours

SUITABLE FOR

COTTON
POLYESTER
POLY/COTTON

TRANSFER SETTINGS

TIME	20 seconds
TEMP	165°C
PRESSURE	Medium
PEEL	Hot

ACCREDITATIONS



CLASS 1



PRINT SETTINGS

Refer to 'Textile Transfer Print Settings' sheet.

CARE INFORMATION

WASH UP TO 60°C INSIDE OUT
DO NOT DRY CLEAN
CAN BE TUMBLE DRIED
CAN BE IRONED INSIDE OUT
STORAGE (Store vertically in a dry room between 15-30°C)

* All force testing has been undertaken using a NEW film blade on a Roland SP300I and a Mimaki CJV150-75. The force will increase with the age of the blade, therefore always test prior to use.

PLEASE NOTE: The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Solvent Dark Plus shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Solvent Dark Plus has been tested using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.